



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3293-1
Job Sheet 184664



DAS
21
9-89

Part No: D3293-1

Job Qty: 6 ea

Part Name: Doubler For Interior Window For -111



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/15/18

Job Tracking No:

Due Date: 10/19/18

Created By: Shannon Hadley

Type: Stock

Description:

Note: DWG REV B IPP: A 04.08.24 New issue KJ/JLM IPP Rev:B Now on Waterjet 06-11-02 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	6 pcs		10/19/18	0.00	1.69	Waterjet 1		SC 18/10/27
110	QC	6 pcs		10/19/18	0.00	0.00	QC2 Waterjet-1		SC 18/10/27
120	QC	6 pcs		10/19/18	0.00	0.00	QC8-2		38
150	HandFinish	6 pcs		10/19/18	0.00	0.26	HandFinish1		D.R 18/11/06
155	QC	6 pcs		10/19/18	0.00	0.00	QC7-2		38
160	Powdercoat	6 pcs		10/19/18	0.00	0.19	Powdercoat4		38
170	QC	6 pcs		10/19/18	0.00	0.00	QC3		DAS 18-11-07
180	Packaging	6 pcs		10/19/18	0.00	0.00	Packaging3-1		68
190	QC21-SA	6 Ea		10/19/18	0.00	0.00	QC21		NOV 15 2018
M 138839 START: 11:15 O.V.T. 300° FINISH: 11:45									NOV 22 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.080	2024-T3 .080 Sheet	10.9584 sf (1.8264 ea) 14, 612	100-Waterjet	5101799

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	M2024T3S.080	11	99	0

Part Specifications

Specifications could not be found.

Plex 10/15/18 3:57 PM Dart.Hadley.Shannon



Container No: S123958



Part: D3293-1

Job No: 184664

Serial No/Batch: S123958

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
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CANADA
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www.dartaerospace.com

Date: 11/01/18



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184664

D3293-1
Job Sheet 181229



Part No: D3293-1

Job Qty: 6 ea

Part Name: Doupler For Interior Window For -111



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/24/18

Job Tracking No:

Due Date: 8/31/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B IPP: A 04.08.24 New issue KJ/JLM IPP Rev:B Now on Waterjet 06-11-02 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		8/31/18	0.00	0.00	Start Up Waterjet		
100	Waterjet	6 pcs		8/31/18	0.00	1.69	Waterjet1		
110	QC	6 pcs		8/31/18	0.00	0.00	QC2 Waterjet-1		
120	QC	6 pcs		8/31/18	0.00	0.00	QC8-2		
150	HandFinish	6 pcs		8/31/18	0.00	0.26	HandFinish1		
155	QC	6 pcs		8/31/18	0.00	0.00	QC7-2		
160	Powdercoat	6 pcs		8/31/18	0.00	0.19	Powdercoat4		
170	QC	6 pcs		8/31/18	0.00	0.00	QC3		
180	Packaging	6 pcs		8/31/18	0.00	0.00	Packaging3-1		
190	QC21-SA	6 Ea		8/31/18	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.080	2024-T3 .080 Sheet	10.9584 sf (1.8264 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.080	11	10	0

Part Specifications

Specifications could not be found.

Plex 7/24/18 9:41 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐																		
Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐																		
Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐																		
Large Fab ☐	Composite ☐	Supplier ☐																			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval																	
Description Work Order Deviation			Disposition																		
			Completed By																		
			Lead hand / Supervisor Approval Verification																		
			QC / QA Coordinator Approval																		
Root Cause		FAULT CATEGORY																			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐																
OTHER :																					

